



# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI

## ENGINEERING CHEMISTRY HANDBOOK



## ENGINEERING CHEMISTRY HANDBOOK

**I / II Semester BE Program**

**Effective from the academic year 2022 - 2023**





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- Sensor: A chemical sensor is device it is capable of giving real time analytical information about a test sample.
- Electro chemical sensor of DO,  $M^{n+} + O_2 + H_2O \rightarrow M(OH)_2$
- Li-Ion Batteries

$\{(Li / Li^+, C / LiPF_6 \text{ in ethylene carbonate} / Li^+ - MO_2 / Li-MO_2)\}$

Types of Electrodes

1. Cu|CuSO<sub>4</sub>, Zn|ZnSO<sub>4</sub> 2023

2. Hydrogen electrode

3. Hg|Hg<sub>2</sub>Cl<sub>2</sub>|Cl<sup>-</sup>

4. Glass electrode

5. Pb-Hg/Pb<sup>2+</sup>)

6. Nernst Equation

$$E = E^0 + \frac{0.0591}{n} \log_{10}[M^{n+}]$$

Where,  $n = \text{no of electrons}$

7. Concentration cell

$$E = \frac{0.0591}{n} \log_{10} \frac{[\text{cathode}]}{[\text{anode}]}$$

Where,  $n = \text{no of electrons}$

8. Glass Electrode

$$E_G = E^0_G - 0.0591 \text{pH}$$

9. Determination of p<sup>H</sup> using the Glass Electrode

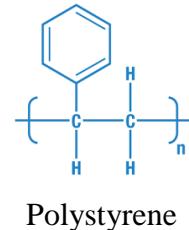
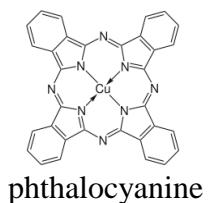
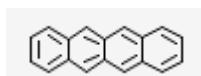
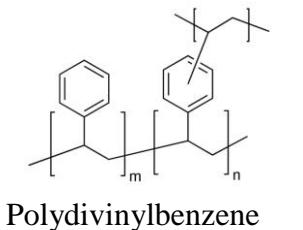
$$p^H = \frac{E_G^0 - E_{cell} - E_{SCE}}{0.0591}$$



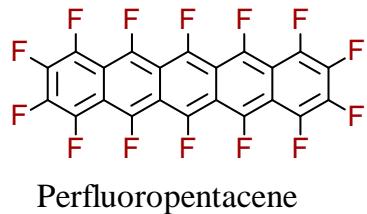
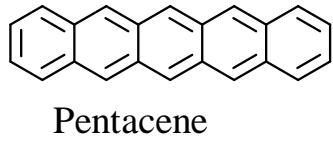


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### 10. Organic/ Polymer Electronic devices



### 11. Organic memory materials



### 12.

(i) Number average molecular mass ( $\overline{M}_N$ ) :

$$\overline{M}_N = \frac{N_1 M_1 + N_2 M_2 + N_3 M_3 + \dots}{N_1 + N_2 + N_3 \dots}$$

$$\overline{M}_N = \frac{\sum N_i M_i}{\sum N_i}$$

Where  $N_i$  is the number of molecules of the  $i$ th type with molecular mass  $M_i$ .





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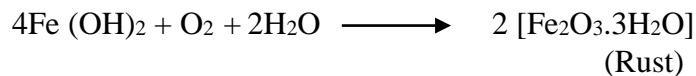
(ii) Weight average molecular mass ( $\bar{M}_w$ ) :

$$\bar{M}_w = \frac{m_1 M_1 + m_2 M_2 + m_3 M_3 + \dots}{m_1 + m_2 + m_3 + \dots} \text{ or } = \frac{\sum m_i M_i}{\sum m_i}$$

But  $m_i = N_i M_i$ , so that  $\bar{M}_w = \frac{\sum N_i M_i^2}{\sum N_i M_i}$

Where  $N_i$  is the number of molecules of mass  $M_i$ .

### 13. Corrosion



### 15. Corrosion Penetration Ratio,

$$\text{CPR} = \frac{\mathbf{k} \times \mathbf{W}}{\mathbf{D}(\rho) \times \mathbf{A} \times \mathbf{T}}$$

Where,

W - is weight loss after exposure time.

T - is exposure time in corrosive medium.

D - is the density of metal.

A - is surface area of exposed specimen.

K - is constant.

Where 1 mile is equal to 0.001 inch

	CPR in mpy	CPR in mmPy
K	534	87.6
W (wt loss)	mg	Mg
(D) $\rho$	g/cm <sup>3</sup>	g/cm <sup>3</sup>
A	inch <sup>2</sup>	cm <sup>2</sup>
t	hrs	Hrs





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## 16. Gross Calorific value

$$GCV = \frac{(W + w) X (\Delta t) X s}{m} \text{ kJ/Kg}$$

$$NCV = \left[ \frac{(W + w) X (\Delta t) X s}{m} - (0.09 X \% \text{ H}_2 \text{ X L}) \right] \text{ kJ/Kg}$$

## 17. Faraday's First Law of Electrolysis

$$m \propto Q \quad (1)$$

Where: m = mass of a substance (in grams) deposited or liberated at an electrode.

Q = amount of charge (in coulombs) or electricity passed through it

On removing the proportionality in above equation (1)

$$m = ZQ$$

Where Z is the proportionality constant, Its unit is grams per coulomb (g/C). It is also called the electrochemical equivalent. Z is the mass of a substance deposited at electrodes during electrolysis by passing 1 coulomb of charge.

## Faraday's Second Law of Electrolysis



$$w \propto E$$

Where w = mass of the substance

E = equivalent weight of the substance

It can also be expressed as,  $w_1/w_2 = E_1/E_2$

The equivalent weight or chemical equivalent of a substance can be defined as the ratio of its atomic weight and valency

One **mole** of electrons is required for the reduction of one mole of ions. As we know, the Charge on one electron is equal to,  $1.6021 \times 10^{-19}$



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## 18. Throwing Power

$$\% \text{ of throwing power} = \frac{100 (A - B)}{A + B - 2}$$

Where A=  $d_1/d_2$  (where  $d_1 > d_2$ ) and B=  $w_2/w_1$

## 19.

### Electrochemical Series:

Standard reduction electrode potential VALUES

$M^{n+}/M$	$E^{\circ}(V)$
$Li^+/Li$	-3.05
$Mg^{2+}/Mg$	-2.37
$Zn^{2+}/Zn$	-0.76
$Fe^{2+}/Fe$	-0.44
$Cd^{2+}/Cd$	-0.40
$Mn^{++}/Mn$	$E^{\circ}(V)$
$H^+/H_2$	00
$Cu^{2+}/Cu$	0.34
$Ag^+/Ag$	0.8
$Pt^{2+}/Pt$	1.20
$Au^{3+}/Au$	1.38

## 20. Galvanic Series

Mg	Base metals
Mg alloys	
Zn	
Al	
Cd	
Al alloys	
Mild steel	
Cast steel	
Pb	
Sn	
Brass	
Cu	
Ni	
Stainless steel (18% Cr & 8% Ni)	
Ag	Noble metals
Ti	
Au	
Pt	





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21.  $[-\text{NH}-(\text{CH}_2)_6-\text{NH}-\text{CO}-(\text{CH}_2)_4-\text{CO}-]_n + n\text{H}_2\text{O}$

**Nylon 6,6**

22. **Ziegler–Natta catalyst** - such as  $\text{Et}_3\text{Al}/\text{Ti}(\text{OC}_3\text{H}_7)_4$ .

23.

For electroplating	Anode	Cathode	Electrolyte
With copper	$\text{Cu}$	Object	$\text{CuSO}_4 + \text{dilute H}_2\text{SO}_4$
With silver	$\text{Ag}$	Object	$\text{KAg(CN)}_2$
With nickel	$\text{Ni}$	Object	<i>Nickel ammonium sulphate</i>
With gold	$\text{Au}$	Object	$\text{KAu(CN)}_2$
With zinc	$\text{Zn}$	Iron objects	$\text{ZnSO}_4$
With tin	$\text{Sn}$	Iron objects	$\text{SnSO}_4$

24. Molar conductivity,

$$\Lambda = \frac{\kappa}{M}$$

where,  $M$  is the molar concentration.

If  $M$  is in the units of molarity i.e., moles per litre ( $\text{mol L}^{-1}$ ), the  $\Lambda$  may be expressed as,

$$\Lambda = \frac{\kappa \times 1000}{M}$$

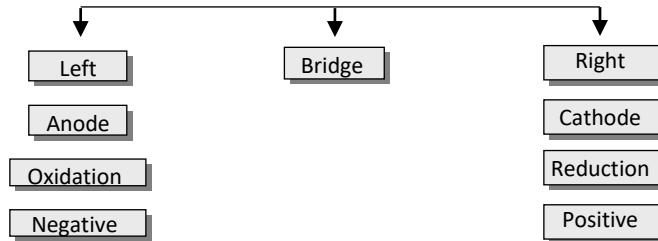




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25.



### 26. Various Types of Half – cells

Type	Example	Half – cell reaction	$Q =$	Reversibl e to	Electrode Potential (oxidn), $E =$
Gas ion half - cell	$Pt(H_2)   H^+(aq)$ $Pt(Cl_2)   Cl^-(aq)$	$\frac{1}{2}H_2(g) \rightarrow H^+(aq) + e^-$ $Cl^-(aq) \rightarrow \frac{1}{2}Cl_2(g) + e^-$	$[H^+]$ $\frac{1}{[Cl^-]}$	$H^+$ $Cl^-$	$E^0 - 0.0591 \log[H^+]$ $E^0 + 0.0591 \log[Cl^-]$
Metal – metal ion half – cell	$Ag   Ag^+(aq)$	$Ag(s) \rightarrow Ag^+(aq) + e^-$	$[Ag^+]$	$Ag^+$	$E^0 - 0.0591 \log[Ag^+]$
Metal insoluble salt anion half – cell	$Ag, AgCl   Cl^-(aq)$	$Ag(s) + Cl^-(aq) \rightarrow AgCl(s) + e^-$	$\frac{1}{[Cl^-]}$	$Cl^-$	$E^0 + 0.0591 \log[Cl^-]$
Calomel electrode	$Hg, Hg_2Cl_2   Cl^-(aq)$	$2Hg(l) + 2Cl^-(aq) \rightarrow Hg_2Cl_2(s) + 2e^-$	$\frac{1}{[Cl^-]^2}$	$Cl^-$	$E^0 + 0.0591 \log[Cl^-]$
Metal – metal oxide hydroxide half - cell	$Hg, HgO   OH^-(aq)$	$Hg(l) + 2OH^-(aq) \rightarrow HgO(s) + H_2O(l) + 2e^-$	$\frac{1}{[OH^-]^2}$	$OH^-$	$E^0 + 0.0591 \log[OH^-]$
Oxidation – reduction half – cell	$Pt   Fe^{2+}_{(aq)}, Fe^{3+}_{(aq)}$	$Fe^{2+}(aq) \rightarrow Fe^{3+}(aq) + e^-$	$\frac{[Fe^{3+}]}{[Fe^{2+}]}$	$Fe^{2+}, Fe^{3+}$	$E^0 - 0.0591 \log \frac{[Fe^{3+}]}{[Fe^{2+}]}$

### 27. Cell EMF and the spontaneity of the reaction:

Nature of reaction	$\Delta G(\text{or } \Delta G^0)$	$E_{\text{cell}}(\text{or } E_{\text{cell}}^0)$
Spontaneous	-	+





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Equilibrium	0	0
Non – spontaneous	+	-

### 28. Electro Chemical Series

Element	Electrode Reaction (Reduction)	Standard Electrode Reduction potential $E^0$ , volt
Li	$Li^+ + e^- = Li$	-3.05
<b>K</b>	$K^+ + e^- = K$	-2.925
Ba	$Ba^{++} + 2e^- = Ba$	-2.90
Sr	$Sr^{++} + 2e^- = Sr$	-2.89
Ca	$Ca^{2+} + 2e^- = Ca$	-2.87
Na	$Na^+ + e^- = Na$	-2.714
Mg	$Mg^{2+} + 2e^- = Mg$	-2.37
Al	$Al^{3+} + 3e^- = Al$	-1.66
Mn	$Mn^{++} + 2e^- = Mn$	-1.18
Zn	$Zn^{2+} + 2e^- = Zn$	-0.7628
Cr	$Cr^{3+} + 3e^- = Cr$	-0.74
Fe	$Fe^{2+} + 2e^- = Fe$	-0.44
Cd	$Cd^{2+} + 2e^- = Cd$	-0.403
Co	$Co^{++} + 2e^- = Co$	-0.27
Ni	$Ni^{2+} + 2e^- = Ni$	-0.25
Sn	$Sn^{2+} + 2e^- = Sn$	-0.14
<b>Pb</b>	$Pb^{++} + 2e^- = Pb$	-0.12
H <sub>2</sub>	$2H^+ + 2e^- = H_2$	0.00
Cu	$Cu^{2+} + 2e^- = Cu$	+0.337
I <sub>2</sub>	$I_2 + 2e^- = 2I^-$	+0.535
Hg	$Hg^{2+} + 2e^- = Hg$	+0.885
Ag	$Ag^+ + e^- = Ag$	+0.799
Br <sub>2</sub>	$Br_2 + 2e^- = 2Br^-$	+1.08
Pt	$Pt^{++} + 2e^- = Pt$	+1.20
Cl <sub>2</sub>	$Cl_2 + 2e^- = 2Cl^-$	+1.36
Au	$Au^{3+} + 3e^- = Au$	+1.50
F <sub>2</sub>	$F_2 + 2e^- = 2F^-$	+2.87





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### 29. Seven basic S.I. units

Length	Mass	Time	Temperature	Electric Current	Luminous Intensity	Amount of substance
metre ( <i>m</i> )	Kilogram ( <i>kg</i> )	Second ( <i>s</i> )	Kelvin ( <i>K</i> )	Ampere ( <i>A</i> )	Candela ( <i>Cd</i> )	Mole ( <i>mol</i> )

### 30. Derived Units

Physical quantity	Unit	Symbol
Area	square metre	$m^2$
Volume	cubic metre	$m^3$
Velocity	metre per second	$ms^{-1}$
Acceleration	metre per second square	$ms^{-2}$
Density	kilogram per cubic metre	$kg\ m^{-3}$
Molar mass	kilogram per mole	$kg\ mol^{-1}$
Molar volume	cubic metre per mole	$m^3\ mol^{-1}$
Molar concentration	mole per cubic metre	$mol\ m^{-3}$
Force	newton ( <i>N</i> )	$kg\ m\ s^{-2}$
Pressure	pascal ( <i>Pa</i> )	$N\ m^{-2}$
Energy work	joule ( <i>J</i> )	$kg\ m^2\ s^{-2}, Nm$

### 31. Standard prefixes use to reduce the basic units

Multiple	Prefix	Symbol	Submultiple	Prefix	Symbol
$10^{24}$	yotta	Y	$10^{-1}$	deci	d
$10^{21}$	zetta	Z	$10^{-2}$	centi	c
$10^{18}$	exa	E	$10^{-3}$	milli	m
$10^{15}$	peta	P	$10^{-6}$	micro	$\mu$
$10^{12}$	tera	T	$10^{-9}$	nano	n
$10^9$	giga	G	$10^{-12}$	pico	p
$10^6$	mega	M	$10^{-15}$	femto	f
$10^3$	kilo	k	$10^{-18}$	atto	a



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$10^2$	hecto	h	$10^{-21}$	zeto	z
$10^1$	deca	da	$10^{-24}$	yocto	y

### 32. Conversion factors

1 m = 39.37 inch	1 cal = 4.184 J	1 e.s.u. = $3.3356 \times 10^{-10}$ C	1 mole of a gas = 22.4 L at STP
1 inch = 2.54 cm	$1 \text{ eV} = 1.602 \times 10^{-19} \text{ J}$	1 dyne = $10^{-5}$ N	1 mole a substance = $N_0$ molecules
1 litre = 1000 mL	$1 \text{ eV/atom} = 96.5 \text{ kJ mol}^{-1}$	1 atm = 101325 Pa	1 g atom = $N_0$ atoms
1 gallon (US) = 3.79 L	1 amu = 931.5016 MeV	1 bar = $1 \times 10^5 \text{ N m}^{-2}$	$t (\text{°F}) = \frac{9}{5}t (\text{°C}) + 32$
1 lb = 453.59237 g	1 kilo watt hour = 3600 kJ	1 litre atm = 101.3 J	$1 \text{ g cm}^{-3} = 1000 \text{ kg m}^{-3}$
1 newton = $1 \text{ kg m s}^{-2}$	1 horse power = 746 watt	1 year = $3.1536 \times 10^7$ s	$1 \text{ Å} = 10^{-10} \text{ m}$
$1 \text{ J} = 1 \text{ Nm} = 1 \text{ kg m}^2 \text{ s}^{-2}$	1 joule = $10^7$ erg	1 debye (D) = $1 \times 10^{-18}$ esu cm	$1 \text{ nm} = 10^{-9} \text{ m}$

### 33. Molecular mass

$$\left[ \text{Molecular mass} = \frac{\text{Mass of one molecule of the substance}}{1/12 \times \text{Mass of one atom of C-12}} \right]$$

### 34.

Normality [=  $x \times$  No. of millimoles ]

$$= x \times \text{Molarity} = \frac{\text{Strength in } gm \text{ litre}^{-1}}{\text{Eq. wt.}}$$



### 35. Normality formula, $N_1 V_1 = N_2 V_2$

### 36. Comparison of mass, charge and specific charge of electron, proton and neutron

Name of constant	Unit	Electron( $e^-$ )	Proton( $p^+$ )	Neutron( $n$ )
Mass ( $m$ )	Amu $Kg$ Relative	0.000546 $9.109 \times 10^{-31}$ 1/1837	1.00728 $1.673 \times 10^{-27}$ 1	1.00899 $1.675 \times 10^{-27}$ 1



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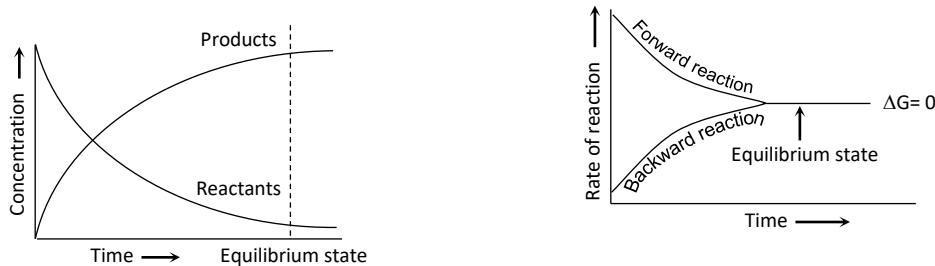
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Charge( $e$ )	Coulomb ( $C$ ) Esu Relative	$-1.602 \times 10^{-19}$ $-4.8 \times 10^{-10}$ -1	$+1.602 \times 10^{-19}$ $+4.8 \times 10^{-10}$ +1	Zero Zero Zero
Specific charge ( $e/m$ )	C/g	$1.76 \times 10^8$	$9.58 \times 10^4$	Zero
Density	Gram / cc	$2.17 \times 10^{-17}$	$1.114 \times 10^{14}$	$1.5 \times 10^{-14}$

37. Standard ambient temperature and pressure

Condition	T	P	$V_m$ (Molar volume)
S.T.P./N.T.P.	273.15 K	1 atm	22.414 L
.			
S.A.T.P.*	298.15 K	1 bar	24.800 L

38. Chemical Equilibrium



39.  $pH$  Scale

	$[H^+]$	$[OH^-]$	$pH$	$pOH$
Acidic solution	$> 10^{-7}$	$< 10^{-7}$	$< 7$	$> 7$
Neutral solution	$10^{-7}$	$10^{-7}$	7	7
Basic solution	$< 10^{-7}$	$> 10^{-7}$	$> 7$	$< 7$

### pH of some materials

Material	$pH$	Material	$pH$
Gastric juice	1.4	Rain water	6.5
Lemon juice	2.1	Pure water	7.0
Vinegar	2.9	Human saliva	7.0
Soft drinks	3.0	Blood plasma	7.4
Beer	4.5	Tears	7.4





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Black coffee	5.0	Egg	7.8
Cow's milk	6.5	Household ammonia	11.9

### 40. Thermodynamics

$$E_2 - E_1 =$$

$$\Delta E = q + w$$

☞  $13.7 \text{ Kcal/mol} = 57 \text{ KJ/mol}$  (because of  $1 \text{ cal} = 4.2 \text{ Joule}$ )

☞ Enthalpy of fusion of ice per mole is  $6 \text{ KJ}$ .

☞ Order of bond energy in halogen  $\text{Cl}_2 > \text{Br}_2 > \text{F}_2 > \text{I}_2$ .

41.



### 42. Equivalent weight of few oxidising/reducing agents

Agents	O. N.	Product	O. N.	Change in O. N. per atom	Total Change in O. N. per mole	Eq. wt.
$\text{Cr}_2\text{O}_7^{2-}$	+ 6	$\text{Cr}^{3+}$	+ 3	3	$3 \times 2 = 6$	Mol. wt./6
$\text{C}_2\text{O}_4^{2-}$	+ 3	$\text{CO}_2$	+ 4	1	$1 \times 2 = 2$	Mol. wt./2
$\text{S}_2\text{O}_3^{2-}$	+ 2	$\text{S}_4\text{O}_6^{2-}$	+ 2.5	0.5	$0.5 \times 2 = 1$	Mol. wt./1
$\text{H}_2\text{O}_2$	- 1	$\text{H}_2\text{O}$	- 2	1	$1 \times 2 = 2$	Mol. wt./2
$\text{H}_2\text{O}_2$	- 1	$\text{O}_2$	0	1	$1 \times 2 = 2$	Mol. wt./2
$\text{MnO}_4^-$ (Acidic medium)	+ 7	$\text{Mn}^{2+}$	+ 2	5	$5 \times 1 = 5$	Mol. wt./5
$\text{MnO}_4^-$ (Neutral medium)	+ 7	$\text{MnO}_2$	+ 4	3	$3 \times 1 = 3$	Mol. wt./3
$\text{MnO}_4^-$ (Alkaline medium)	+ 7	$\text{MnO}_4^{2-}$	+ 6	1	$1 \times 1 = 1$	Mol. wt./1



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### 43. Products of electrolysis of some electrolytes

Electrolyte	Electrode	Product at cathode	Product at anode
Aqueous $NaOH$	$Pt$ or Graphite	$2H^+ + 2e^- \rightarrow H_2$	$2OH^- \rightarrow \frac{1}{2}O_2 + H_2O + 2e^-$
Fused $NaOH$	$Pt$ or Graphite	$Na^+ + e^- \rightarrow Na$	$2OH^- \rightarrow \frac{1}{2}O_2 + H_2O + 2e^-$
Aqueous $NaCl$	$Pt$ or Graphite	$2H^+ + 2e^- \rightarrow H_2$	$2Cl^- \rightarrow Cl_2 + 2e^-$
Fused $NaCl$	$Pt$ or Graphite	$Na^+ + e^- \rightarrow Na$	$2Cl^- \rightarrow Cl_2 + 2e^-$
Aqueous $CuSO_4$	$Pt$ or Graphite	$Cu^{2+} + 2e^- \rightarrow Cu$	$2OH^- \rightarrow \frac{1}{2}O_2 + H_2O + 2e^-$
Aqueous $CuSO_4$	$Cu$ electrode	$Cu^{2+} + 2e^- \rightarrow Cu$	$Cu$ oxidised to $Cu^{2+}$ ions
Dilute $H_2SO_4$	$Pt$ electrode	$2H^+ + 2e^- \rightarrow H_2$	$2OH^- \rightarrow \frac{1}{2}O_2 + H_2O + 2e^-$
Conc. $H_2SO_4$	$Pt$ electrode	$2H^+ + 2e^- \rightarrow H_2$	Peroxodisulphuric acid ( $H_2S_2O_8$ )
Aqueous $AgNO_3$	$Pt$ electrode	$Ag^+ + e^- \rightarrow Ag$	$2OH^- \rightarrow \frac{1}{2}O_2 + H_2O + 2e^-$
Aqueous $AgNO_3$	$Ag$ electrode	$Ag^+ + e^- \rightarrow Ag$	$Ag$ oxidised to $Ag^+$ ions

### 44. Ohm's law

$$I = \frac{V}{R} \quad \text{or} \quad V = IR$$

### 45. Electro chemical series

